



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3618-1

Job Sheet 169260



Part No: D3618-1

Job Qty: 12 ea

Part Name: Cap

100



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/8/17

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP rev A 07.05.16 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		12/8/17	0.00	0.00	Purchasing		SP 12-8
110	Packaging	12 pcs		12/8/17	0.00	0.00	Packaging2		SP 12-8
120	QC	12 pcs		12/8/17	0.00	0.00	QC6		38
130	Packaging	12 pcs		12/8/17	0.00	0.00	Packaging3-1	SD	042
140	QC21-SA	12 Ea		12/8/17	0.00	0.00	QC21		DEC 18 2017

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

38564

DEC 05 2017

DAS
13
9-89

Job Allocations

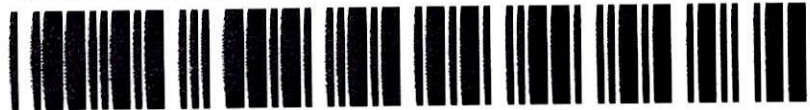
Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	9753K31	12	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 2:39 PM dart.lavoie.chantal

DART
AEROSPACE
S019119



Cap

PART NO: D3618 – 1
Revision:
Operation: Purchasing
Change No:

Dart Aerospace Ltd.

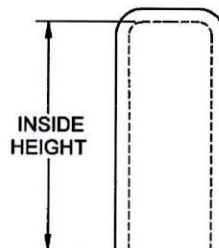
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/08/17 Job No: 169260
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DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3618	REV. A SHEET 1 OF 1
DATE 07.04.26		TITLE CAP SCALE NTS	
REV A	DATE 07.04.26	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING



RELEASED

07.05.03 *[Signature]*

D3618-X CAP

DART P/N	FITS OD	INSIDE HEIGHT	MCMASTER-CARR P/N
D3618-1	1/8 - 3/16	1/2	9753K31
D3618-3	3/16 - 1/4	1/2	9753K12
D3618-5	1/4 - 5/16	1/2	9753K35
D3618-7	1/8 - 3/16	3/4	9753K32
D3618-9	3/16 - 1/4	3/4	9753K13
D3618-11	1/4 - 5/16	3/4	9753K36
D3618-13	1/8 - 3/16	1	9753K33
D3618-15	3/16 - 1/4	1	9753K14
D3618-17	1/4 - 5/16	1	9753K37

NOTES:

- 1) PURCHASE INFO: PARTS ARE SUPPLIED FROM MCMASTER-CARR IN QUANTITIES OF 100
- 2) MATERIAL: PLIABLE BLACK VINYL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Items									
Line Item	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
16	98381A648	Dowel Pin	Firmed	12/7/17	3 Ea	0 Ea	3 Ea	\$9.22/Ea	\$27.66
17	6605K56	Hook And Loop Tie	Firmed	12/7/17	10 pcs	0 pcs	10 pcs	\$2.94/pcs	\$29.40
Line Item Note b169255									
18	6718K52	Fitting, Quick Disconnect	Firmed	12/7/17	8 pcs	0 pcs	8 pcs	\$5.64/pcs	\$45.12
Line Item Note b169256									
19	92311A564	Set Screw	Firmed	12/7/17	50 pcs	0 pcs	50 pcs	\$0.233/pcs	\$11.65
Line Item Note b169257									
20	9610K17	Grommet receive ea	Firmed	12/7/17	12 pcs	0 pcs	12 pcs	\$12.90/pcs	\$154.80
Line Item Note b169258									
21	9610K18	Grommet receive ea	Firmed	12/7/17	6 Ea	0 Ea	6 Ea	\$13.31/Ea	\$79.86
Line Item Note b169259									
22	9753K31	Cap receive ea	Firmed	12/7/17	100 Ea	0 Ea	100 Ea	\$0.0306/Ea	\$3.06
Line Item Note b169260									
23	D3373-1R	Cam Lock MCMaster P/N: p/n: 1770A51	Firmed	12/7/17	10 pcs	0 pcs	10 pcs	\$6.61/pcs	\$66.10
Line Item Note b169261									
								Grand Total: \$1,269.03	

Order Notes

DWG REV C

DWG REV A

DWG REV A

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/5/17 2:50 PM dart.lavoie.chantal

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO038564

Order Placed By
Chantal Lavoie

McMaster-Carr Number
4287699-01

Page 2 of 2

12/05/2017

Line	Product	Ordered	Shipped
20	9610K18 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 2, for 0.15" Maximum Thickness	6 Each	6
21	<u>9753K31</u> Flexible Vinyl Push-on Round Caps for 1/8"-3/16" OD, 1/2" Inside Height, Packs of 100	1 Pack	1
22	1770A51 Nickel-Plated Zinc Cam Lock, Keyed, Quarter-Turn Clockwise, for 7/64" Maximum Thickness	10 Each	10

DAS
38
9-89

Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 8. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.

McMaster-Carr Supply Company
200 Aurora Industrial Pkwy
Aurora, OH 44202-8087 USA
Phone: 330-995-5500
E-Mail: cle.sales@mcmaster.com
Employer Identification Number (EIN): 36-1458720

Fax: 330-995-9600

Invoice: 51655282

Purchase Order: PO038564

Release:

McMaster-Carr Number: 4287699-01

ORIGINAL COMMERCIAL

INVOICE

CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
17	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End Country of Origin: United States Schedule B #: 848190 ECCN #: 2B999 NLR	8 EA	\$5.64	\$45.12
18	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR	1 PK	\$11.65	\$11.65
19	9610K17 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 1, for 0.12" Maximum Thickness Country of Origin: United States Schedule B #: 820559 ECCN #: EAR99 NLR	12 EA	\$12.90	\$154.80
20	9610K18 Fabric Grommet Kit with Tooth Lock Washers, Trade Size 2, for 0.15" Maximum Thickness Country of Origin: United States Schedule B #: 820559 ECCN #: EAR99 NLR	6 EA	\$13.31	\$79.86
21	9753K31 Flexible Vinyl Push-on Round Caps for 1/8"-3/16" OD, 1/2" Inside Height, Packs of 100 Country of Origin: United States Schedule B #: 392350 ECCN #: EAR99 NLR	1 PK	\$3.06	\$3.06
22	1770A51 Nickel-Plated Zinc Cam Lock, Keyed, Quarter-Turn Clockwise, for 7/64" Maximum Thickness Country of Origin: United States Schedule B #: 830130 ECCN #: EAR99 NLR	10 EA	\$6.61	\$66.10
NOTE	The U.S. Department of Transportation regulates the shipping of line 8. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.			
NOTE	These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.			
NOTE	Tracking number(s) for this shipment: CPK005884515			

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38
9-89